UNIVERSITY DEPARTMENTS

ANNA UNIVERSITY, CHENNAI - 600 025.

REGULATIONS – 2013

I TO IV SEMESTERS CURRICULA AND SYLLABI

M. TECH. FOOTWEAR SCIENCE AND ENGINEERING (FULL TIME)

SEMESTER I

COURSE CODE	COURSE TITLE	L	T	Р	С
FW8101	Anatomy and Solid Modelling of Foot	3	0	0	3
FW8102	Materials Science	3	0	0	3
FW8103	Technology of Footwear Manufacture	3	0	0	3
MA8162	Applied Mathematics	3	1	0	4
	Bridge course Elective	3	0	0	3
PRACTICAL					
FW8111	Footwear Fabrication - I	0	0	6	3
	TOTAL	15	1	6	19

SEMESTER II

COURSE CODE	COURSE TITLE	L	Т	Р	С
FW8201	Footwear Chemicals and Polymers	3	0	0	3
FW8202	Footwear Components and Accessories	3	0	0	3
FW8203	Footwear Machinery	3	0	0	3
FW8204	Technology of Speciality and non-Leather Footwear	3	0	0	3
	Elective I	3	0	0	3
PRACTICAL					
FW8211	Footwear Fabrication – II	0	0	6	3
FW8212	Testing of Footwear Materials and Products	0	0	4	2
	TOTAL	15	0	10	20

SEMESTER III

COURSE CODE	COURSE TITLE	L	Т	Р	С		
	Elective II	3	0	0	3		
	Elective III	3	0	0	3		
	Elective IV	3	0	0	3		
PRACTICAL	PRACTICALS						
FW8311	Project Work Phase – I	0	0	12	6		
FW8312	Seminar	0	0	2	1		
	TOTAL	9	0	14	16		

SEMESTER IV

COURSE CODE	COURSE TITLE	L	Т	Р	С	
FW8411	Project Work Phase – II	0	0	24	12	1
	TOTAL	0	0	24	12 👗	11 .



BRIDGE COURSE ELECTIVES

COURSE CODE	COURSE TITLE	L	Т	Р	С
FW8007	Mechanics of Machinery (For B.Tech Leather Technology students)	3	0	0	3
FW8013	Theory and Practice of Leather Manufacture (For B.E. Mechanical, Production, Industrial Engg. Students)	3	0	0	3

LIST OF ELECTIVES

COURSE CODE	COURSE TITLE	L	Т	Р	С
FW8001	Computational Methods and Computer Graphics	3	0	0	3
FW8002	Computer Aided Design and Manufacture for	3	0	0	3
	Footwear				
FW8003	Financial Management	3	0	0	3
FW8004	Gait Analysis [®]	3	0	0	3
FW8005	Industrial Relations and Labour Laws	3	0	0	3
FW8006	Leather product design Methodology [@]	3	0	0	3
FW8008	Modern Footwear Styling	3	0	0	3
FW8009	Organisation and Management of Footwear Sector	3	0	0	3
FW8010	Pedorthic Footwear [@]	3	0	0	3
FW8011	Quality Control Management in Footwear Industries	3	0	0	3
FW8012	Safety in Footwear Industry	3	0	0	3
CL8120	Total Quality Management	3	0	0	3
MG8071	Operations Research	3	0	0	3

@ - Special Electives for M.S./Ph.D. programmes; Approved in 16th AC 02.12.2010
 * - Students will be encouraged to choose appropriate elective courses offered by other departments from Faculty of Technology

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FW8101 ANATOMY AND SOLID MODELLING OF FOOT

UNIT I ANATOMY OF HUMAN FOOT

Lower limb - bones, muscles, nerves and fascia, their functions in structural stability (static & dynamic) muscles in helping in walking, muscle relate to limb functions like flexion, extension, etc. Science in Shoe Design.

UNIT II GROWTH AND DEFORMITIES

Growth of foot from infancy to maturity, arches of foot, relationship between foot shape and last. Different types of foot deformities like PesCavus, Valgus, Blisters, Gangrene, injuries in sports, methods of prevention etc footcare and protection.

UNIT III BIO MECHANICS

Free body diagram, analysis - biomechanics of walking, running and other sports. Types of forces - friction, moments.

Gait analysis and foot comfort - gait patterns, pressure distribution etc. in case of normal and abnormal feet.

UNIT IV ESSENTIALS OF THERAPEUTIC FOOTCARE

Footwear Criteria to address foot problems; comfort Elements; Principles of protective footwear; Common features of therapeutic footwear.

UNIT V SOLID MODELLING

Basic principles of solid modelling and surface modelling using contours and geometry. Use of solid modelling in designing and developing modern footwear.

Introduction to Foot Anthropometry; Design of anthropometric foot surveys; Data collection and Statistical Analysis of foot data; Establishment of Sizing systems.

Lasts: Different measurement of feet and lasts - methods, units, sizing systems such as English, French, American, German, Japan Mondo-point their conversion and comparison. Materials for last making, manufacturing technique. Model development.

Principles of grading - Manual, machine and computer grading.

TOTAL : 45 PERIODS

REFERENCES

- 1. Hollinshead, H., "Text book of Anatomy", Oxford IBH London 1967.
- 2. Morton, D.J., "The Human Foot", Hafner Publishing Co., New York, London, 1964.
- 3. Thornton, J.H., "Text book of Footwear Manufacture", National Trade Press Ltd., London, 1970
- 4. Edwards, C.A., "Orthopaedic shoe technology", Precision Printing Co., Indiana, 1964.

MATERIALS SCIENCE

- 5. Whittle, M., "Gait Analysis: An introduction," butterworth Heinemann Publication, 2002.
- 6. Vincent G Duffy, "Digital Human Modelling", Springer, July 2011.

FW8102

UNIT I ADVANCED MATERIALS

Smart materials, ferroelectric, piezoelectric, optoelectric, semiconducting behavior, lasers and optical fibers, photoconductivity and superconductivity, nanomaterials, superalloys, hapememory alloys.

UNIT II MECHANICAL PROPERTIES

Stress-strain diagrams of metallic, ceramic and polymeric materials, modulus of elasticity, yield strength, tensile strength, toughness, elongation, plastic deformation, viscoelasticity, hardness, impact strength, creep, fatigue, ductile and brittle fracture.

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UNIT III HERMAL PROPERTIES

Heat capacity, thermal conductivity, thermal expansion of different materials.

UNIT IV OPTICAL PROPERTIES

Reflection, refraction, absorption and transmission of electromagnetic radiation of different materials.

UNIT V CHARACTERISATION OF MATERIALS

Outline of spectroscopy methods, x-ray diffraction, electron microscopy, optical microscopy and applications to material characterization and Identification of polymeric materials, glass transition in polymers, methods of measuring it.

REFERENCES

- 1. Callister, W.D., Fundamentls of Materials Science and Engineering, Wiley, 2007.
- 2. Ahuja, S. and Jespersen, N., "Modern Instrumental Analysis", Elsevier, 2006.
- 3. Kaufmann, E.N. Characterization of Materials, 2 Volume, Wiley 2003

FW8103

UNIT I DESIGN AND PATTERN DEVELOPMENT

History of shoe – purposes and styles – fashions & designs – selection criteria for last, Forming, conceptual design (Manual & Computer) - Grading Preparation of bottom and insole patterns – Preparation of standards and section for Men, Ladies & Children classic and other types of shoes and boots.

TECHNOLOGY OF FOOTWEAR MANUFACTURING

UNIT II CUTTING

Selection of materials – Layout preparation – Materials Economy - Principles of cutting – Hand, machine, Scope for automation, Standard time – Quality Control – Clicking room design and management. Fabric, rolls and sheet materials cutting technique.

UNIT III PRE-CLOSING & CLOSING

Checking incoming work, stitch making, skiving, punching and gimping, heat embossing, flow moulding, toe puff attachment, attaching linings and scrims, trimming linings, finishing off closed seams. Top line and other edge treatments, local reinforcements, attaching fasteners and trims Threads, needles, Seam and stitch types, preparing for stitching, Dealing with thread breakages, automatic stitching, working environment faults and remedies, Types of stitching machines

UNIT IV LASTING

Principles and methods of pre lasting and lasting operation – Manual and mechanical method.Effect of temperature, humidity and materials in lasting and making operations.Types of machinery and the principles involved in mechanical operations. Bottom stock preparation

UNIT V POST LASTING & FINISHING

Principles and methods of various post lasting and finishing operation ; Sole attaching – preparation of lasted margin, upper preparation, sole preparation, sole cementing, upper cementing, halogenations; bottom fillers and shanks adhesive drying, heat activation, spotting, pressing, last slipping, health and safety, quality control and fault finding problems- solving, recommended bonding systems. Shoe room technique ,packing and storing technique, Dress shoe, casual footwear, women footwear, work shoe .Ethnic footwear. Jodhpur boot and various boot. Safety footwear.

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TOTAL: 45 PERIODS

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TOTAL: 45 PERIODS

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REFERENCES

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- 1. Patrick, H.J., "Modern pattern cutting and design", Mobbs and Lewis Ltd., Kettering, England, 1983.
- 2. Lyon, D., "Modern approach to Footwear pattern cutting", 2ndEdn. 1979.
- 3. Thornton, J.H., "Text book of Footwear Manufacture", National Trade Press Ltd., London, 1970.
- 4. "Manual of Shoe Making" Clarks Ltd. (London) 1978.
- 5. Wilhelm, A., "Tips for shoe production" Vol. I, II & III, Huthig Buch Verlag, Heidelberg, 1988.

APPLIED MATHEMATICS

UNIT I TENSOR ANALYSIS

Tensor Algebra, Metric Tensor, Christoffel Symbols and covariant differentiation, Riemann-Christoffel Curvature Tensor, Cartesian Tensors

UNIT II FOURIER TRANSFORMS

Fourier Transforms, Complex, Sine and Cosine Transforms, Finite Fourier Transforms, Applications to heat conduction problems

UNIT III CALCULUS OF VARIATIONS

Simple variational problems with fixed boundaries, Euler's equations, conditional extrema, Isoperimetric problems, Approximate solutions, Direct methods, Euler's finite difference method, Ritz method

UNIT IV METHOD OF WEIGHTED RESIDUALS

Basics of variational principle, Applications to ordinary and partial differential equations, subdomain method, Collocation method, least square method, Galerkin method

UNIT V QUALITATIVE ANALYSIS OF ORDINARY DIFFERENTIAL EQUATION 12

Stability of nonlinear systems, Elements of control Theory

TOTAL : 60 PERIODS

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REFERENCES

- 1. Ramanaiah, G. T., "Tensor Analysis", S. Viswanatthan Pvt. Ltd., 1990.
- 2. Narayanan S, Manicavachagom Pillai T K and Ramanaiah G, "Advanced Mathematics for Engineering Students," Vol.III, S.Viswana, B. than Pvt. Ltd., 1990.
- 3. Finalyson A., "The Method of Weighted Residuals and Variational Principles", Academic Press, 1972.
- 4. Geo, S. G. and Raghavendra V, "Ordinary Differential Equations and Stability Theory", Tata McGraw Hill, 1980.
- 5. Pushpavanam S., "Mathematical Methods in Chemical Engineering", Prentice Hall of India.

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FOOTWEAR FABRICATION – I

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UNIT I LAST

Central line drawing – Measurements – Design Insole pattern – Sole pattern – Forming – clotted, Fabric, Tape &Vaccum Method. Men's shoe standard and sction preparation (Derby, Oxford, Mocassins, Ankle boots, long boots etc.) Ladies & Children's standard and section preparation. Design of Toe-Puff, Stiffeners, Sock.

UNIT II UPPER PREPARATION

Leather Assortment – Grading – cuttability etc. Layout preparation on paper & leather.Leather consumption calculation; parallelogram and other methods.Hand and Machine cutting Fabric and other sheet materials; Layout; Preparation and cutting Pre Assemble operation Closing Operation.

TOTAL : 90 PERIODS

FW8201 FOOTWEAR CHEMICALS AND POLYMERS L T P C

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UNIT I POLYMERIC MATERIALS FOR FOOTWEAR INDUSTRY

Definition and classification of polymers - Chemistry and mechanism involved in different polymerisation processes such as Stepwise, Addition, Ring opening, Free Radical polymerisations (Bulk, solution, suspension and emulsion polymerisations) – Copolymerisation - Anionic and Cationicpolymerisations.

ii. Chemistry & Technology involved in manufacturing of following polymeric materials : Natural & synthetic rubber PVC - Polystrene - PU, LDPE & HDPE Polypropylene - Nylon – EPDM-Polyesters - Polyamines - EVA-ABS - Acrylics - Fibre Reinforced Plastics - Poromerics / PVC or PU coated fabrics.

UNIT II MODIFICATIONS OF POLYMERIC MATERIALS FOR DIFFERENT FOOTWEAR COMPONENTS

i. Polymer Blending : High polymer blends - Plasticization – Other additives, fillers, Antioxidants, flame retardants, stabilizers, colorants and pigments - Post reactions of polymers
 ii. Moulding techniques and equipment used in fabrication of polymer products such as : Injection

moulding, calendering, Reaction Injection moulding (RIM), Blow moulding etc.

UNIT III PROPERTIES, SPECIFIC USES AND TESTING OF DIFFERENT POLYMER MATERIALS

Properties and test procedures for polymer materials such as rheological, mechanical, electrical, thermal, chemical and comfort -suitability of polymer materials for different components of footwear such as upper, lining, shank, insole, outer sole, heel, thread etc.

UNIT IV ADHESIVES

Adhesive formulations involving starch, glue, latex, rubber solutions, chloroprene, PU etc. - Properties of adhesives & their choice for different purposes and in construction as in DIP, DVP, cemented etc. Mechanism of adhesion.

UNIT V FOOTWEAR DRESSING CHEMICALS

Formulation of polymeric materials such as shoe polishes, upper dressings, glazing materials, lacquers, binders, resins - Properties and their application in footwear industry. Manufacture of shoe finishes.

TOTAL : 45 PERIODS

REFERENCES

- 1. Miles, D.C. and Briston, J.H., "Polymer Technology", Temple Press, London, 1965.
- 2. Flory, P.R., "Principles of Polymer Chemistry", Cornell University Press, Ithaca, New York, 1953.
- 3. Kaufman, H.S. and Falcetta, J.J., "Introduction to Polymer Science and Technology", John Wiley & Sons, New York, 1977.
- 4. Harvey, A.J., "Footwear Materials and Process Technology", LASRA Publications, New Zealand, 1982.

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FOOTWEAR COMPONENTS AND ACCESSORIES

UNIT I **COMPONENTS**

FW8202

Insole: Raw material - Kind of insoles: Leather Board of stock preparation - Board making. Heel: Injection moulded heels: mould design, raw materials selection - injection moulding and finishing.

UNIT II **GRINDERIES AND CHEMICALS**

Last: Raw material - Manufacture of wooden last, Plastic last and metal last.

Constitutents and Manufacture of fibreboards. Plastic back part insole and stiffener board. Shank. Raw Material - Wood, Fibre board Steel, combined wooden board or steel and board, manufacture technique.

Adhesive: Types of adhesives used in shoe making, raw materials - formulation and manufacture. Grinderies: Metallic grinderies - tack, rivet and nails, wires - raw materials - sorting and polishing.

UNIT III **FASTENERS**

Fasteners: Threads, Lace Fabrics: Raw Material - Manufacture Technique and Finishing. Eyelets: Raw materials - designing and manufacturing processes.

Slide fasteners: Types of materials used in slide fasteners - manufacturing processes.

UNIT IV ACCESSORIES

Ornaments, embellishments, studs, methods of manufacture, moulding, electroplating and polishing.

UNIT V REINFORCEMENTS

Toe-puff and Stiffeners: Types of Toe-puff and stiffeners, manufacture techniques - Paint on liquids, impregnated fabrics, print on hot-melt resin, filmic. Recommended use. Non-metallic grinderies: Reinforcement tape - tape preparation - Vulcanization of adhesive. Fibre fastening, Velcro. etc.

REFERENCES

- 1. Thornton, J.H., "Text book of Footwear Materials", The National Trade Press Ltd., London, 1970.
- 2. Harvey, A.J., "Footwear Materials and Process Technology", N.Z. Leather & Shoe Research Association, New Zealand, 1982.

FOOTWEAR MACHINERY

FW8203

UNIT I HAND TOOLS, UPPER MAKING AND UNITSOLE MAKING MACHINES

Hand tools and machinery used in upper making and other auxiliaries operations - General constructions - Principles involved in their working - Power transmissions systems. The machinery: Pattern grading, clicking Press, splitting, skiving, edge-folding, stamp Marking, sewing, punching, crimping, eyeleting, Seam-rubbing and taping, thermo-cementing, Pre-forming, etc.

UNIT II **MACHINES FOR SHOE – CONSTRUCTION**

Machines used in cemented, stitch down, welted, string lasted, DVP & DIP and other types of construction. Principles involved in their working - trouble shooting and & preventive maintenance. Spare parts planning and inventing control.

UNIT III **TRANSPORT SYSTEM**

Different types of material handling system in footwear industry. Manual, semi-automatic and automatic conveyors.

TOTAL: 45 PERIODS

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UNIT IV **AUTOMATION IN FOOTWEAR MACHINES**

Application of computer/microprocessor base footwear machine, principle and operation technique, safety measurements computerized controls, micro-processor links, and Robotics: concept and application, off line grading and nesting system, Die Less Cutting Systems. CAM for automatic stitching and other advance footwear machinery.

UNIT V MODULAR MANUFACTURING AND LAYOUT

Productivity improvements: scheduling, Simulation, Toyota and rink system and Lean manufacturing system.

Factors affecting plant location and construction of factory building for balancing the production line in footwear Industry. Application of Neural-network software in layout preparation.

TOTAL: 45 PERIODS

- REFERENCES 1. Thornton, J.H, "Text Book of Footwear Manufacture", National Trade Press Ltd., London, 1970.
- 2. Blakeman, J., "An Introduction to applied Science for Boot and Shoe Manufacture", The Anglo American Technical Co.Ltd., London, 1924.

TECHNOLOGY OF SPECIALTY AND NON-LEATHER FOOTWEAR FW8204 LTPC 3003

UNIT I LASTING

Principles and methods of lasting for different types of construction - Manual and mechanical method. Effect of temperature, humidity and materials in lasting and making operations. Types of machinery and the principles involved in mechanical operations. Management of the lasting and making department.

GOOD YEAR WELTED CONSTRUCTION UNIT II

Principle of Good Year Welted construction; preparation of uppers; Insoles - Rib attaching -Sewing in welt sole attaching – Variation in the welted method. Finishing and machinery.

UNIT III STITCHDOWN AND OTHER CONSTRUCTION

Principle and methodology of Stitchdown Construction. Upper preparation- The machine & sewn method; Veldtschoen construction: Veldtschoen - Turnshoes& Little way method. California ,Sanfranscino, DVP and DMS.

UNIT IV SPORTS & MOULDED FOOTWEAR

Footwear's for sports .Relation between surface, activity and footwear. Materials and method of construction Preparation of uppers, sequence of operations, sponge rubber, moulded on slippers, soled rubber moulded on footwear, thermoplastic injection moulded on footwear, cellular polyurethane moulded on footwear, Health and Safety

UNIT V **ORTHOPEDIC & THERAPEUTIC FOOTWEAR**

Need of Pedorthic and anatomically-correction, friction reduction and comfort qualities, off loading technique, materials and construction, evaluation technique

TOTAL: 45 PERIODS

REFERENCES

- 1. Thornton, J.H., "Text book of footwear Manufacture", National Trade Press Book Ltd., London, 1970.
- 2. Skoggard, I.A., "Modern Shoe Making– Lasting", SATRA Publication, Sharpe, 1996
- 3. Miller, R.G., "Manual of Shoe Making", Clarks Ltd., London, 1978

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FOOTWEAR FABRICATION II

LAST UNIT I

Central line drawing - Measurements - Design Insole pattern - Sole pattern - Forming - slotted, Fabric, Tape & Vacuum Method. Men's shoe standard and section preparation (Derby, Oxford, Mocassins, Ankle boots, long boots etc.) Ladies & Children's standard and section preparation. Design of Toe-Puff, Stiffeners, Sock,

UNIT II

Practice in CAD/CAM and pattern grading using machine.

UPPER PREPARATION UNIT III

Leather Assortment - Grading - cuttability etc. Layout preparation on paper & leather. Leather consumption calculation: parallelogram and other methods. Hand and Machine cutting Fabric and other sheet Materials: Layout: Preparation and cutting Pre Assembly operation Closing Operation.

UNIT IV **BOTTOM STOCK PREPARATION**

Insole cutting - Sole cutting and cutting other sections/components. Leather/Rubber Sole preparation - Heel attaching - Heel treatment - Edge Treatment - Finishing.

UNIT V LASTING AND FINISHING

Hand Lasting; M/c lasting for cemented construction.

UNIT VI

Practice in classic shoe making; moccasin construction; practice in shoe finishing.

REFERENCES

- 1. Bordoli, B., "The Boot and Shoe Maker", (4 volumes) The Gresham Publishing Co.Ltd., London, 4th edition, 1966.
- 2. Katz, R.J., "Footwear: Shoes and Socks You can make Yourself" Reinhold, New York, 1979.
- 3. "Manual of shoe designing", CLRI Publications, 1999.

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TESTING OF FOOTWEAR MATERIALS AND PRODUCTS

Methods of sampling and conditioning of footwear materials and end products.

Physical and chemical analysis of leather upper, lining, toe-puff / stiffener, insole and sole.

Physico-mechanical properties of non-leather upper and lining materials and coated fabrics-pH and chloride content

Physico - mechanical properties of rigid Cellulose - Woven and Non-Woven insole

Testing of shoe - visual and physico-mechanical tests like seam strength, strap strength, Toe load, Heel pull-off (ladies), top-line strength, water resistance etc.

Testing of footwear grinderies and accessories.

Testing of safety shoe.

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TOTAL: 90 PERIODS

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REFERENCES

- 1. BIS Standards.
- 2. "Quality manuals of footwear materials", CLRI publications, 2000

FW8311

PROJECT WORK PHASE I

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Under Project Work Phase I the students are expected to pursue preliminary work on a project undertaken by and assigned to him/her by the Department. A report should be submitted based on the information available in the literature or data determined in the laboratory/industry. The objective of the project work is to make use of the knowledge gained by the student at various stages of the degree programme. Project Work Phase I is intended to facilitate the better completion of project extended through Project Work Phase II in Semester IV.

VIVA VOCE

The object of the viva-voce examination is to determine whether the objectives of the Project work have been met by the student as well as to assess the originality and initiative of the student as demonstrated in the Project Work.

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Students are expected to pursue one month industrial training during the summer vacation. Seminar presentations need to be made based on their comprehension on their industrial exposure.



PROJECT WORK PHASE II

The students should continue their work proposed in Project Work Phase I and are expected to complete the proposed work. A report should be submitted based on the data determined in the laboratory/industry. The objective of the project work is to make use of the knowledge gained by the student at various stages of the degree programme. This helps to judge the level of proficiency, originality and capacity for application of the knowledge attained by the student at the end of the programme.

VIVA VOCE

The object of the viva-voce examination is to determine whether the objectives of the Project work have been met by the student as well as to assess the originality and initiative of the student as demonstrated in the Project Work.

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MECHANICS OF MACHINERY

(BRIDGE ELECTIVE COURSE FOR B.E. MECHANICAL ENGG. STUDENTS)

UNIT I POWER TRANSMISSION

Principles of Hydraulic, Pneumatic and mechanical systems of power transmission, Use of these systems either alone or in combination in the working parts of the machine. Electronic, magnoelectric, photo-cell and control safety systems.

MECHANICAL PROPERTIES AND TRANSMISSION UNIT II

Mechanical properties - Tensile strength, Yield strength, Creep strength, Impact strength, Effect of temperature, Wear resistance- Laws of friction and application - Transmission of power/belt, rope and chain drives, Length Types, Creep, Tensions, Pulleys, conditions for maximum power Transmission.

UNIT III **MOTION AND INERTIA**

Kinematics - Velocity and Acceleration, Analysis of motion of simple mechanisms with special reference to footwear machines, Kinetics- Application of forces in machines - Inertia forces and torque - Fluctuation of energy and speed - Flywheel effect and punching press.

UNIT IV CAMS AND GEAR TRAINS

Cams - Types and classification of cams and followers-Construction of cam profiles for different type of followers with simple harmonic, uniform acceleration and retardation motion - Application of simple, compound, reverted and epicycle gear trains.

TRANSPORT SYSTEM UNIT V

Different types of material handling system in footwear industry. Manual, semi-automatic and automatic conveyors.

TOTAL : 45 PERIODS

REFERENCES

1. Shigley, J.E. and Vicker, J.J., "Theory of Machines and mechanisms", McGraw Hill, 1995.

2. Paul, B., "Kinematics and Dynamics of Planar Machinery", Prentice Hall, 1979.

FW8013

THEORY AND PRACTICE OF LEATHER MANUFACTURE

(BRIDGE ELECTIVE COURSE FOR B.E. MECHANICAL ENGG. STUDENTS)

UNIT I **HIDES & SKINS & PRESERVATION**

Hides and skins - origin, availability, flaying technique, histological characteristics, leather making materials, ante-mortem and postmortem defects and its effects in shoe making. Comparisons between different hides and skins from shoe maker point of view.

UNIT II LEATHER PROCESS TECHNOLOGY

Principles and techniques involved in different unit processes and operations in leather processing (pre and post tanning). Bio processing of leather, Eco processing. Process device and importance machines in leather processing and costing of leathers.

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UNIT III **FINISHING**

Chemicals and auxiliaries used in leather finishing, its compatibility with shoe finishes. Application techniques. Texture and special finishes. Assortment.

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UNIT IV FOOTWEAR LEATHER MANUFACTURING

Process parameters and control for unit operations for Upper leather manufacturing from different kinds of raw materials. Special process techniques for Kid leather, soft upper and upper from sheep.Processes for the manufacture of sole and lining leathers.

UNIT V TANNERY EFFLUENTS

Source of generation of liquid and solid wastes in tanneries. Characterization of liquid, wastes and assessment of critical parameters of pollution (solids, BOD, COD, nutrients, metals and phenolics)

TOTAL: 45 PERIODS

REFERENCES

- 1. Sarkar, K.T., "Introduction to the Principles of Leather Manufacture", Ajoy Sorcor, Madras, 1981.
- 2. Dutta, S.S.," Introduction to the Principles of Leather Manufacture", Indian Leather Technologists Association, Calcutta, 1980.
- 3. Thorstenson, T.C.," Practical Leather Technology", Robert E. Krieger Publishing Co., Malabar, Florida, 1985.
- 4. Fred O Flaherty, Roddy, T.W. and Lollar, R.M., "The Chemistry and Technology of Leather", Vol.I & II, Type of tannages, Rober E. Krieger Publishing Co., New York, 1977.
- 5. Tchobanoglous, G., Burton, F.L. and Stensel, H.D. (Eds), "Waste water Engineering, treatment, disposal and reuse: Metcalf and Eddy", 3rd edn. Tata-McGraw Hill Publishing, New Delhi, 1991.

FW8001

COMPUTATIONAL METHODS AND COMPUTER GRAPHICS

UNIT I SOLUTION OF LINEAR EQUATION AND INTERPOLATION

Solution of a linear system by Gaussian, Gauss-Hordon, Jacobi and Gauss- seidal methods. Interpolation with Newton divided differences – Lagrange's polynomial – numerical differentiation with interpolation polynomials0. Numerical integration by trapezoidal, Simpsons rule and two point Gaussian guadrature.

UNIT II INITIAL AND B.VP FOR ODE

Taylor series, Euler, Modified Euler, RungeKutta method of Fourth order for First and Second order differential equations – Finite difference solution for the second order ordinary differential equation.

UNIT III FINITE ELEMENT METHOD

Integral Formulation and variational methods – Mathematical concepts, weak formulation of BVP, variational methods of approximation, Two dimensional BVP – Model equation, Finite element discretization, Interpolation – function, Assembly of element equation, Axisymmetric problems-Mesh generation and interposition of Boundary condition.

UNIT IV TWO DIMENSIONAL GRAPHICS

Line, circle, ellipse drawing algorithim, line attributes, curve attributes, character generation, line clipping algorithm, two dimensional geometric transformations.

UNIT V THREE DIMENSIONAL GRAPHICS

Bezier curves, Bezier surfaces, generation of quadric surfaces, Three dimensional geometric transformations, viewing transformations– projections.

TOTAL : 45 PERIODS

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REFERENCES

- 1. Grewal, B.S. and Grewal J.S." numerical methods in Engineering & Sciences", Khann Publications, New Delhi 1999.
- Reddy, J.N." An Introduction to Finite Element Methods", Second Edition, McGraw Hill Inc.New York, 1993.
- 3. Hearn .and Bakes, "Computer Graphics" (2nd Edition), Printice Hall of India, 1998.

FW8002COMPUTER AIDED DESIGN AND MANUFACTURE FOR FOOTWEARL T P C3 0 0 3

UNIT I COMPUTER APPLICATIONS IN FOOTWEAR SECTOR

Definition, historical development, scope of applications and advantage.

UNIT II HARDWARE IN CAD

Introduction, Principles, Capabilities and operation of graphical workstations, central processing units, graphic terminals, input/output devices, interface and storage devices, net-working concepts of LAN and WAN.

Digitization : 2D & 3D Coordinate extracting, principles of digital and analog conversion, digital input/output processing systems.

CNC devices for computer aided cutting including laser and water jet, computer aided manufacturing.

UNIT III PATTERN ENGINEERING

Computerized techniques for pattern generation, grading and assessment of footwear patterns, consumption calculations, pattern nesting and costing, stitching etc. through computerized techniques.

UNIT IV LAST MODELLING

Digitization with 3D Scanner; manipulation and optimization of digitized last; use of macros; last comparison; grading wizard; flattening; 3D visualization of last and styles; concept of e-last; introduction to sole and sole mould design.

UNIT V ADVANCED COMPUTATIONAL TECHNIQUES IN CAD, RAPID PROTOTYPING

Principles and practice of foot scanner; conversion of foot dimensions to last model; creation of stl files for last manufacture; simulation – concepts and applications; robotics: concepts and applications in footwear manufacture

TOTAL : 45 PERIODS

REFERENCES

- 1. Groover, M.P. and Zinimers, M.P., "CAD/CAM, Computer Aided Design and Manufacturing", Prentice Hall of India, 1984.
- 2. Newman and Sul, S.P., "Introduction to Computer Graphics", Published by Morgan Kaufmann,1995
- 3. Harrington, S., "Computer Graphics : A programming approach", 2ndEdn., Published by Elsevier, 1997.
- 4. Zandi, "Computer Aided Design and drafting", Published by Delmer, 1985.
- 5. Pratt, W., "Digital Image Processing", 1978.
- 6. Desai and Abel, "Introduction to FEM". "Step by Step guide to CAD for footwear": CAD Centre, SDDC, CLRI.
- 7. Rapidprototyping; AU FRG publications, 1984.
- 8. Buchner, J., "Simulation: QUEST manual": EDS Technologies, Published by Springer, 2003
- Mass Customization And Footwear: Myth, Salvation Or Reality?: A Comprehensive Analysis Of The Adoption Of The Mass Customization Paradigm In Footwear by Claudio R. Bor, Sergio Dulio ;Springer Verlag, 2007

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FW8003

UNIT I

Goals and functions of finance; costing – concepts, classification; preparation of cost sheet; costing of yarn, fabric and garment

FINANCIAL MANAGEMENT

UNIT II

Investment appraisal; Payback period method, Accounting Rate of Return; introduction to discounting and cash flows estimation, DCF methods - IRR, NPV, PI; Discounted payback methods; depreciation - concept, methods

UNIT III

Financing and dividend policies; cost of capital, source of capital

UNIT IV

Working capital management; estimation of working capital, requirements for spinning mill, composite mill and garment unit

UNIT V

Tools of financial analysis and control – trading, profit and loss account, balance sheet; financial ratio analysis; funds flow analysis and financial forecasting; analysis of operating and financial leverage; illustrations for spinning mill, composite mill and garment industry

TOTAL : 45 PERIODS

REFERENCES

- 1. Pandey I. M., "Financial management", Vikas Publishing House Pvt. Ltd., New Delhi, 8th Edition, 1999.
- 2. Bhave P.V. and Srinivasan V., "Costing accounting to textile mills", ATIRA, Ahmadabad, 1976.
- 3. Thukaram Rao M.E., "Cost and management accounting", New Age International, Bangalore, Karnataka., 2004.
- 4. Thukaram Rao M.E., "Cost accounting and financial management", New Age International, Bangalore, Karnataka., 2004.
- 5. Prasanna Chandra, "Financial management, theory and practice", Tata McGraw -Hill Publishing Co Ltd., 5th edition, New Delhi, 2001.
- 6. James C. Vanhorne, "Financial management and policy", Pearson Education Asia (Low priced edition) 12th edition, 2002.
- 7. Narang, G. B. S. and Kumar V., "Production and costing", Khanna Publishers, New Delhi, 1988.
- 8. Aswat Damodaran, "Corporate finance theory and practice", John Wiley and Sons, Asia., 2000.
- 9. Hrishikes Bhattacharya, "Working capital management", strategies and techniques", Prentice Hall of India Pvt.Ltd., New Delhi, 2001.
- 10. Khan and Jain, "Basic financial management and practice", Tata McGraw Hill, New Delhi, 5th edition, 2001.

FW8004

UNIT I ANATOMY OF HUMAN FOOT

Basic anatomical terms; Reference planes of limb motion; limb movements; motion of joints; bones of pelvis and legs; joints and ligaments; muscles and tendos.

GAIT ANALYSIS

UNIT II BIOMECHXNICS

Force; Moments of Force; Kinetics and Kinematics; Work, Energy and Power.

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UNIT III NORMAL GAIT

Force Platforms; Mechanical Analysis; Mathematical Modelling; Terminology used in Gait Analysis; Gait cycle timing; Foot Placement; Cadence, Cycle time and Speed; Outline of Gait cycle; Gait cycle in detail; Ground Reaction Forces; Energy Transfers; Determinants of Gait.

UNIT IV ABNORMALITY OF GAIT

Specific Gait abnormalities; Functional leg length discrepancy; Abnormal Hip rotation; Excessive Knee Flexion; Excessive Knee Extension; Abnormal Foot Contact; Abnormal foot Rotation; Abnormal Walking Base; Common Pathologies affecting Gait.

UNIT V METHODS OF GAIT ANALYSIS

Visual Gait Analysis; General gait Parameters; Motion Measurement systems; Electrogoniometers; Pressure beneath the foot; Mapping Systems; Electromyography; Energy Consumption; Force Platforms.

TOTAL: 45 PERIODS

REFERENCES

- 1. Journals of: (a) Biomechanics; (b) Biomedical Engineering; (c) Gait and Posture;(d) Clinical Biomechanics.
- 2. Gait Analysis an Introduction; Michael W Whittle, Butterworth Heinemann Publications.

FW8005

UNIT I DEFINITION AND SCOPE

Aim and scope of industrial psychology; Indian labour laws ands their administration – their impact on business and economy.

INDUSTRIAL RELATIONS AND LABOUR LAWS

UNIT II WORKERS EDUCATION

Workers education; social responsibility; Industrial harmony and native welfare; labour unrest; collective bargaining.

UNIT III INDUSTRIAL DISPUTES

Methods of settlement of industrial disputes, reconciliation, arbitration, adjudication: role of labour welfare officer.

UNIT IV HUMAN RELATIONS

Workers participation in industry; human relations in industry.

UNIT V INDUSTRIAL SICKNESS

B.I.F.R.; Factories Act.

TOTAL : 45 PERIODS

REFERENCES

- 1. Yoder D. and Paul Standohar D., "Personal Management and Industrial Relations", Prentice Hall of India (P) Limited, New Delhi, 1984.
- 2. Tripathi P.C., "Personal Management and Industrial Relations", Sultan Chand and Sons, New Delhi, 1988.

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FW8006 LEATHER PRODUCT DESIGN METHODOLOGY

UNIT I HISTORY OF DESIGN

History of art and architecture and its influences in product design, History of garments, textiles and costumes, History of personal accessories, History of footwear and leather goods, Relevance of personal accessories in respect of sociological status, Visual appeal and Vablen's conspicuous consumption, Trickledown theory and its relevance in product history.

UNIT II ELEMENTS OF DESIGN

Elements and theories of design, Application of the basic elements of design, Ergonomics and interactive scenario of the design elements, Applications of the elements in the relevance of space and demography, Elements of design and its application in socio psychology.

UNIT III DESIGN METHODOLOGY

The golden rule in nature and importance of it in design, Gastolt's law and its importance in design, Semiotics in design, Brain storming method of idea generation, Understanding the consumer need and demand, Concept of space and patterns in nature, Product usage and its categories, Product mix and innovation, Design process for accessories, Types, categories and usage of footwear and leather goods.

UNIT IV FASHION TREND AND FORECAST ANALYSIS

Definition and en tomology of fashion, trend, style and elements of trend direction, Types of trend direction review process, Application micro and macro trend directions, Importance of soil, Economical, Political and Psychological influences in trend direction, Development of forecast and understanding of styling, Discussions on various trend agencies and periodicals, Understanding the trends in accessories.

UNIT V LEATHER PRODUCT DESIGN PROCESS

Market and category research, Trend analysis, Concept development, Client analysis, Material selection, Color selection and functionality of the product, Brainstorming and idea generation, Design development and basic illustrations, Fine tuning the basic designs to create the collection, development of the prototype.

REFERENCES

1. Mike Baxter, Product Design, CRC Press, Florida, USA, 1988.

instances on footwear fashion. Market research and track record.

FASHION CONSIDERATIONS

- 2. John Kris Jones, Design methods, John Wiley and sons, New York, 1992.
- 3. Evelyn L. Brannon, Fashion Forecasting (2nd Edition), Paperback from Fairchild Pubns, 2010.
- 4. Philip Kotler, Gary Armstrong, and Peggy H. Cunningham, Principles of Marketing, Seventh Canadian Edition, 2010.



UNIT I

UNIT II

MODERN FOOTWEAR STYLING

Historical evaluation of footwear styling. Seasonal influences on fashion, cultural and geographical

HISTORICAL EVALUATION & INTERNATIONAL TRENDS

Design Criteria through effect of shape, colour, pattern, texture and decorative materials. Life cycle of fashion

UNIT III PRODUCT DEVELOPMENT

Market Strategy - Prototype Development - Field test and evaluation - Standard preparation

TOTAL : 45 PERIODS



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UNIT IV PRESENTATION TECHNIQUES

Organisation of shows and preparation of art portfolios; advertising; effect of foreign languages in the presentation and promotional activities.

UNIT V FASHION FORECAST

Direction of fashion trends in footwear production and marketing.

TOTAL : 45 PERIODS

REFERENCES

- 1. Cott, N.F., "American Shoe Making", Shoe Trades Publishing Co., Cambridge. 1993.
- 2. "Apparel International" Published by P.F collier and sons, U.K, 1961.
- 3. "Shoes and Leather News", Published by bureau of foreign and domestic commerce, Dept of commerce, US, 1940.

FW8009 ORGANISATION AND MANAGEMENT OF FOOTWEAR SECTOR L T P C 3 0 0 3

UNIT I PRODUCTION MANAGEMENT

Overview of production management and organization in a factory. The functions of a production manager in production planning and control. Production cost, Introduction to work study. Method study and work measurement, materials handling, Manpower planning lay outing equipment selection.

UNIT II MARKETING STRATEGY

i. Consumer psychology - factors affecting supply and demand - Market channels in the domestic market - Export Import policy.

ii. Product Development : Style creation - Prototype preparation - Market feed back - pilot production - specification - Final prototype.

UNIT III PERSONNEL MANAGEMENT

Principles - Motivation, Employee training and development - Jop analysis, Recruitments. Performance Evaluation Technique, wages and salary, labour laws and factory acts in footwear industry.

UNIT IV ERGONOMICS AND COMMUNICATION

i. Basic man/machine relationship - Machine organisation in industrial environment.
 ii. Recording, Storage& retrieval of information - instruction - reporting information feed back process - telephone and other communication means - memoranda.

UNIT V FOOTWEAR TRADE AND INDUSTRY IN INDIA

Structure and concentration of the industry, production, employment, sub-contracting systems and trade practices in different sectors of industry. Origin of industry and its growth trends.Industrial/trade policies and role of various developmental organisations. International trade in footwear in relation to leather manufactures, export procedures, incentives, duties and major importing countries and competitors.

TOTAL : 45 PERIODS

REFERENCES

- 1. Boon, G.K., "Technology and employment Footwear Manufacturing", Sijthoff and Noordhoff, Published by BRILL, 1980.
- 2. Mehta, P., "Managerial Economics", Sultan Chand Co., 1985.
- 3. Shukla, M.C., "Business Organization & Management", Sultan Chand & Co, Published by Progoti publishers,1969.
- 4. Rugman, A.M. "International Business Firm Environment", Mcgraw-Hill., New York, Published by Taylor and Francis, 2002.

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- 5. "Employment and working conditions and Competitiveness in the Leather and Footwear Industry", ILO, Report II, Published by international labour organization, Geneva, 1995.
- 6. Kanawaty, G., "Introduction to work study", Published by International Labour Organisation, 1992.

PEDORTHIC FOOTWEAR

UNIT I INTRODUCTION

FW8010

Pedorthics - Role of Pedorthist - Pedorthic evaluation - Patient management -implementation and Practice management.

FOOT DEFORMITIES AND LOCOMOTION UNIT II

Descriptive knowledge on High arches. Flat feet, Forefoot varus, Calluses, Plantar fascitis, Metatarsalgia, Mortons neuroma, Hallux valgus, Hallux Rigidus, Hammer or Claw toes, Heel spur, Talgia, Frequent ankle sprains. Gait analysis-gait cycle, Gait patterns. Types of forcesfriction, moments, ground reaction force and muscle activity.

UNIT III FOOT ORTHOSES

Orthoses; Raw material- Kind of foot orthoses - Fabrication techniques and Finishing. Clinical management.

UNIT IV FOOT COMPLICATIONS AND LIFESTYLE DISEASES

Enumeration of Lifestyle diseases such as Diabetes, Obesity etc; Foot related complications; Risk levels of foot ; Foot characteristics - low risk to high risk; Principles of therapeutic footwear and Bio-mechanical principles in design and development of footwear.

UNIT V **CORRECTIVE FOOTWEAR FABRICATION TECHNOLOGY**

Overview-Footwear modifications - Heel modifications - Heel and Sole wedges - Customization of fit parameters - Stretching - Widening - Lengthening - Internal volume changes - Rocker bottom -Facilitation of entry and closure - Alterations including rebuilding, relasting, Shoe repair and shoe refurbishing.

TOTAL: 45 PERIODS

REFERENCES

- 1. D.J.Morton, The Human Foot, Hafner Publishing Co, New York, London, 1964.
- 2. C A Edwards, Orthopaedic shoe Technology, Precision Printing Co., Indiana, 1981
- 3. Micheal W Whittle, "Gait Analysis: An introduction," Butterwolrth-HeinemannPublication.
- 4. J.H. Thornton, Text book of Footwear Manufacture-National trade Press Ltd, London, 1970.

FW8011 QUALITY CONTROL MANAGEMENT IN FOOTWEAR LTPC INDUSTRIES

UNIT I CONCEPTS OF QUALITY

Definition of quality, quality control theory, fundamentals of statistics and probability, confidence intervals, testing significance, statistical process control techniques, analysis, defect diagnosis and prevention.

UNIT II QUALITY IMPROVEMENT

Concepts of TQM, TQC, KANBAN, Zero defects, JIT - continuous improvement - HRD in quality management - quality grades, Dr. Derming's 14 points management concept, TQA.

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UNIT III **STANDARDIZATION**

Historical development of standards, aims techniques, management, formulations, implementation of international and national standards - economic benefits.

UNIT IV QUALITY ASSURANCE SYSTEM

Introduction to ISO - 9000 and 14000 and related international /national standards, case study.

UNIT V **ACCREDITATION AND CERTIFICATION BODIES**

Relevant standards, internal and external audit, corrective action, remedies,

TOTAL: 45 PERIODS

- REFERENCES 1. A.J. Duncan, "Quality Control and Industrial Statistics", Homewood, Illinois, Published by Irwin, 1986.
- 2. "International Organization for Standardization" case postale 56, CH-1211-Geneva 20, Switzerland.
- 3. "Bureau of Indian Standards", New Delhi.

FW8012

SAFETY IN FOOTWEAR INDUSTRY

UNIT I SAFETY PROGRAMMES

Safety in Industries; Need for development; Importance of safety consciousness in Indian Footwear Industry. Elements of safety programme; Effective realisation of economic and social benefits; Effective communication; Training at various levels of production and operation; Psychological attitude towards safety programmes.

UNIT II **INDUSTRIAL SAFETY**

Footwear industry and allied fields; Potential hazards; Job safety analysis; Toxic, explosive and inflammable chemicals; Safe handling and operation of materials and machineries. Promotion of Industrial Safety :Safety Standards; Role of Government; Safety Organisation; Management and Trade Unions in promoting industrial safety.

UNIT III **ACCIDENTS & SAFETY PERFORMANCE**

Industrial accidents; Identification of accident spots; Accident prevention; Accident proneness; Fire prevention and fire protection; Identification of vulnerable areas of accidents.

Safety Performance: Appraisal: Effective steps to implement safety procedures: Periodic inspection and study of plant layout and maintenance; Proper selection and replacement of handling equipments; Personal protective equipments.

UNIT IV POLLUTION

Atmospheric pollution; Waste and dust; Toxic Materials and gases; Environmental pollution by footwear industry.

UNIT V HEALTH HAZARDS AND LEGAL ASPECTS

Health and occupational hazards; Health standards and rules; Safe working environment; Legislations, Factories, Labour Welfare, ESI and Workmen Compensation Acts.

REFERENCES

- 1. Handley, W., "Industrial Safety Hand Book", 2nd Edn., McGraw Hill Book Company, 1977.
- 2. Heinrich, H.W., Petenen, D. and Roos, N., "Industrial accident prevention", McGraw-Hill, New York, 1980.
- 3. Blake, R.P., "Industrial Safety", 2nd Edn., Prentice Hall Inc., New Jersey, 1963.
- 4. Stellman, J.M. "EN-344 standards" Published by International labour Organisation, 1998.
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TOTAL: 45 PERIODS

UNIT I CONCEPTS OF TQM

Philosophy of TQM, Customer focus, organization, top management commitment, team work, guality philosophies of Deming, Crosby and Muller.

TOTAL QUALITY MANAGEMENT

(Elective offered by Dept of Chemical Engineering)

UNIT II TQM PROCESS

QC Tools, Problem solving methodologies, new management tools, work habits, quality circles, bench marking, strategic quality planning.

UNIT III TQM SYSTEMS

Quality policy deployment, quality function deployment, Standardization, designing for quality, manufacturing for quality.

UNIT IV QUALITY SYSTEM

Need for ISO 9000 system, Advantages, clauses of ISO 9000, Implementation of ISO 9000, quality costs, quality, auditing, case studies.

UNIT V **IMPLEMENTATION OF TQM**

Steps, KAIZEN, 5s, JIT, POKAYOKE, Taguchi methods, case studies.

TOTAL: 45 PERIODS

REFERENCES

- 1. Rose J. E., "Total guality Management", Kogan Page Ltd, 1999.
- 2. Bank, J., "The essence of Total Quality Management", Prentice Hall of India, 1993.
- 3. Bonds, G., "Beyond Total Quality Management", McGraw Hill, 1994.
- 4. Osada, T., "The 5S's, The Asian Productivity Organisation", 1991.

MG8071

OPERATIONS RESEARCH

(Elective offered by Dept of Chemical Engineering)

UNIT I MATHEMATICAL PROGRAMMING

Introduction, Linear Programming, Solution by simplex method, Duality, Sensitivity analysis, Dual simplex method, Integer Programming, Branch and bound method, Geometric programming and its application.

UNIT II DYNAMIC PROGRAMMING

Elements of DP models, Bellman's optimality criteria, Recursion formula, Solution of multistage decision problem by DP method. Application is Heat Exchange Extraction systems.

UNIT III PERT, CPM and GERT

Network representation of projects, Critical path calculation, construction of the time-chart and resource leveling, Probability and cost consideration in project scheduling, Project control. Graphical Evaluation and Review Techniques.

UNIT IV **ELEMENTS OF QUEUING THEORY**

Basic elements of the Queuing model, M/M/1 and M/M/C Queues.

UNIT V **ELEMENTS OF RELIABILITY THEORY**

General failure distribution, for components, Exponential failure distributions, General model, Maintained and Non-maintained systems, Safety Analysis.

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REFERENCES

- 1. Carter, M. W. and Price, C. C., Operations Research: A Practical Introduction Contributor, CRC Press, 2001.
- Edgar, T. F., Himmelblau, D. M. and Ladson, L. S., "Optimization of Chemical Processes", 2nd Ed., McGraw Hill, New York, 2003.
- 3. Hillier, F. S., and Lieberman, G. J., Introduction to Operations Research, McGraw-Hill, 2005
- 4. Taha, H. A., "Operations Research, An introduction", 6th Ed., Prentice Hall of India, New Delhi, 2006.



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